



Some items sold separately.

Model 915 Ordering Information and Accessories

Catalog No.	Model No.	Description	Weight	
			lb.	kg
88232	915	915 Roll Groover with 2" - 6" Sch. 10 (2" - 3½" Sch. 40) Roll Set	23	10,4
92437	–	Drive and Groove Roll Set for 1¼" - 1½" Sch. 10 or 40 Steel, Stainless Steel, PVC	2	0,9
92447	–	Drive and Groove Roll Set for 4" - 6" Sch. 40 Steel, Stainless Steel, PVC	4.5	1,9
92442	–	Drive and Groove Roll Set for 8" - 12" Sch. 10 Steel, Stainless Steel, PVC	4.5	1,9
92452	–	Drive and Groove Roll Set for 2" - 8" Copper Tube Type K, L, M, and DWV	2	0,9
93642	–	Groove Roll 2" - 6"	0.9	0,4
93757	–	Drive Roll 2" - 6"	1.3	0,6
93497	–	915 Tool Box	21.5	9,7
76827	–	Metric Diameter Tape	0.5	0,1
76822	–	English Diameter Tape	0.5	0,1

Note: A Roll Groove Set consists of a Groove Roll and a Drive Roll.

Copper Roll Groove Set includes Black Reaction Arm and one Copper Stabilizer Pad.

Capacities

Pipe Wall Thickness	Nominal Inch	1	1¼	1½	2	2½	3	4	6	8	10	12
	Schedule 10 in. (mm.)	.109 (2,8)	.109 (2,8)	.109 (2,8)	.109 (2,8)	.120 (3,0)	.120 (3,0)	.134 (3,4)	.134 (3,4)	.148 (3,8)	.165 (4,2)	.180 (4,6)
	Schedule 40 in. (mm.)	.133 (3,4)	.149 (3,6)	.146 (3,7)	.154 (3,9)	.203 (5,2)	.216 (5,5)	.237 (6,0)	.280 (7,1)	.322 (8,2)	.365 (9,3)	.406 (10,3)
Pipe Diameter	Nominal Metric mm	25,00	32,00	40,00	50,00	65,00	80,00	100,00	150,00	200,00	250,00	300,00
	Actual O.D. Metric	33,40	42,16	48,26	60,33	73,03	88,90	114,30	168,28	219,08	273,05	323,85

Model No.	Machine	Material					
915	Portable Manually Operated	Steel - Light Wall mm	EN 10255, DIN 2440, 2441, 2448, 2458 up to maximum 5,4 wall thickness		Max. 4,5	DIN 2458 max. 5,4	
		Stainless Steel mm	Up to maximum 4,5 wall thickness				
		Use Roll Set	92437	Standard equipment/ 93642 + 93757		92442	
		Steel - Heavy Wall mm	Up to 7,1 wall				
		Use roll set	92447				
		Copper	ISO 274 / EN 1057				
		Use Roll Set	92452				

(TOOLTIP) Ensure proper pipe end preparation because square cuts are critical to accurate and reliable grooves.